

Figure 1

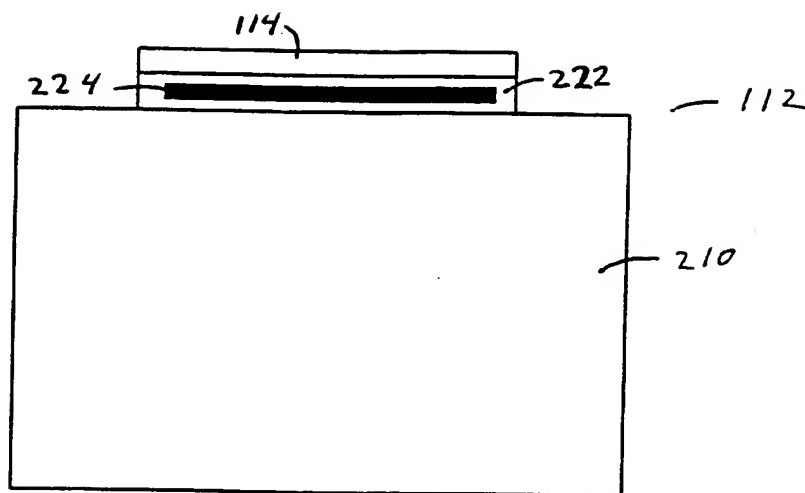


Figure 2 a

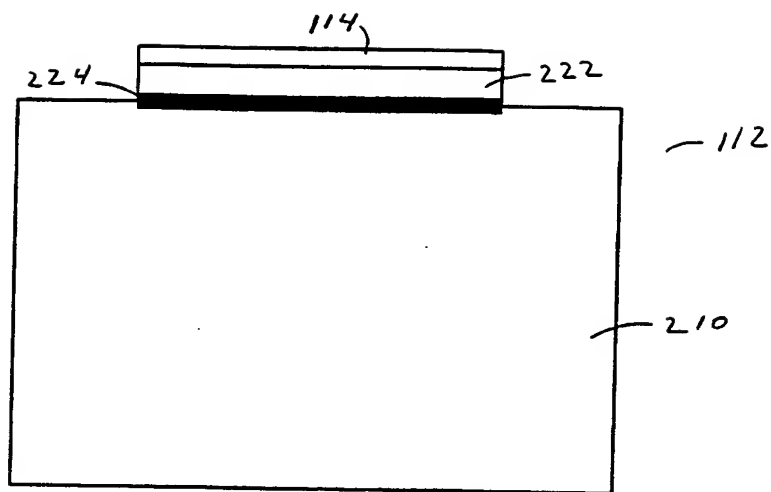


Figure 2b

— NON-COMPLIANT CHUCK
--- CHUCK WITH COMPLIANT LAYER

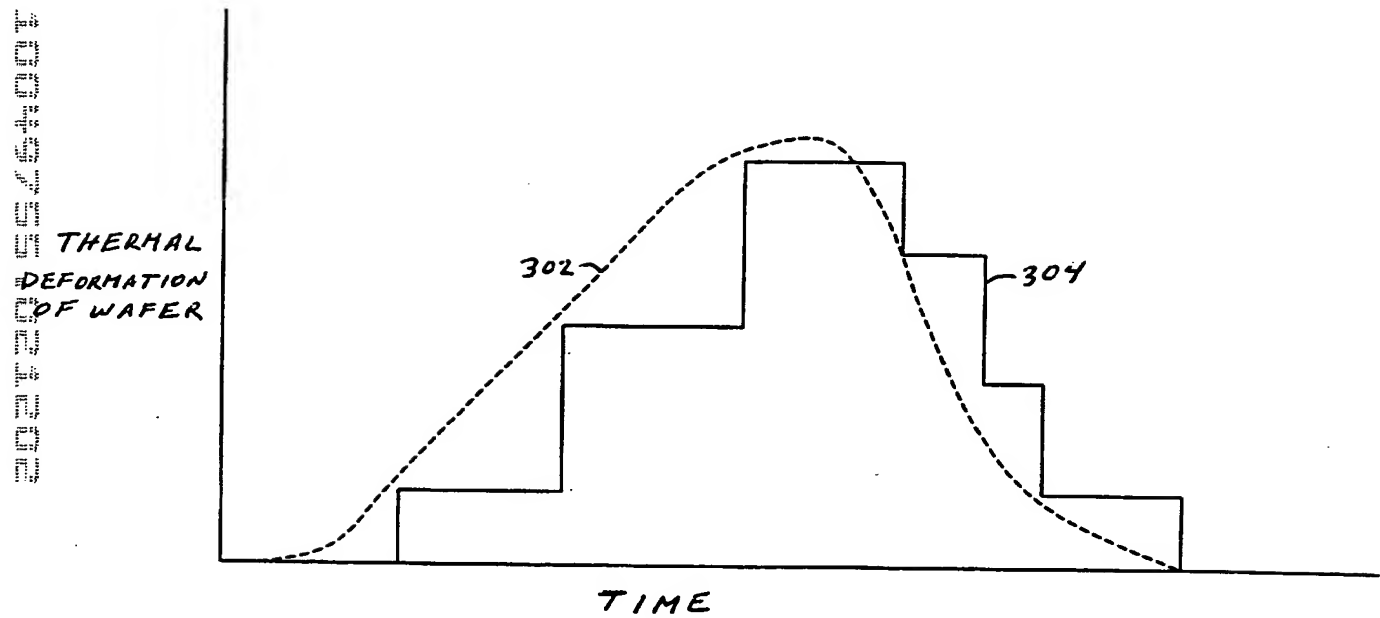


Figure 3